

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 SECTION 4.1  
WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3  
MASK ALL HOLES PRIOR TO PAINT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5879-1" PER DART QSI 044 SECTION 6.3  
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) WEIGHT: 1.02 lbs

RELEASED

2021 MAY 07  
13 ECR 21-137

APPROVED

A	NEW ISSUE	JC	20.02.18
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	FK	<b>D5879</b>	SHEET 1 OF 2
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	<b>BRACE</b>	NTS
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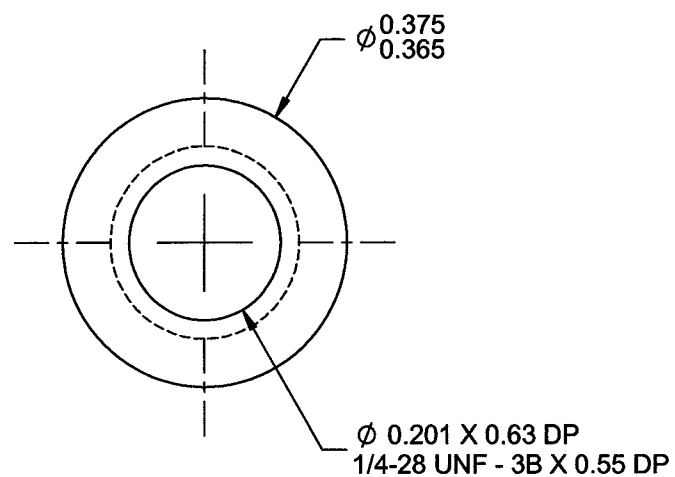
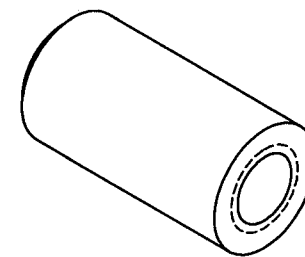
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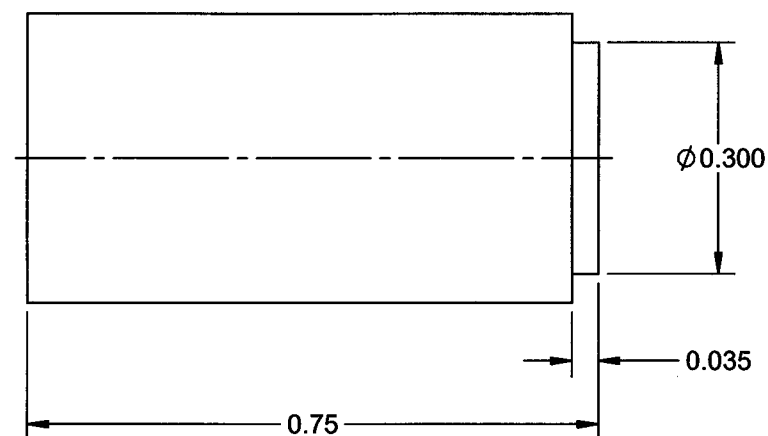
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**D5879-3 INSERT**  
(DERIVED FROM AERO DESIGN P/N 94621-02)



**NOTES:**

- 1) MATERIAL: AISI 1018-1025 STEEL ROUND BAR  
PER MIL-S-7097 OR ASTM A108  
REF DART SPEC M1018-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.02 lbs

**RELEASED**

2021 MAY 07 *47*

APPROVED

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO. <b>D5879</b>	REV. A
MFG. APPR.	FK	SHEET 2 OF 2	
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>47</i>	<b>BRACE</b>	NTS
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